



## WORX RACING SPONSONS KIT

**PART # - WR522**

**MODELS: YAMAHA GP800R/ GP1200R**

### **INSTALLATION INSTRUCTIONS**

Parts Supplied:      2 x **WORX** Racing adjustable sponson paddles  
                          2 x **WORX** Racing Backing rails  
                          6 x M8 x 30 Hex head bolts  
                          6 x 8mm x 19mm Flat washers  
                          8 x  $\frac{1}{4}$  x  $1\frac{1}{4}$  Button head bolts  
                          8 x  $\frac{1}{4}$  x  $\frac{3}{4}$  Flat Washers  
                          4 x M6 x 30mm Hex Bolt  
                          4 x M6 Flat washer

#### **IMPORTANT: READ ALL INSTRUCTIONS BEFORE PROCEEDING WITH INSTALLATION**

- 1- Make sure ski is secure and on a flat surface. Remove lanyard.
- 2- Remove OEM Sponson paddles from hull. Using the 12mm Socket Wrench to remove bolts, take off sponsons and then remove the rear three 6mm bolts on each side holding the stainless steel mounting bar inside the boat **Do not remove the remaining two front bolts holding the stainless plate inside the hull in place** Clear all excess silicone from behind the OEM sponsons.
- 3- Run a bead of Marine silicone sealant around 5 mounting holes on hull and a bead along both sides of the Sponson Backing rail. Fit backing rail to hull.
- 4- Fit the side rails to both sides of the boat (shaped end forward) using three of the 8mm bolts (13mm Socket Wrench) and washers and two of the 6mm bolts (10mm Socket Wrench) and washers on each side. One 6mm bolt hole in the boat on each side is left open and should be filled with silicone.
- 5- Fit the sponsons paddles using the remaining ( $\frac{1}{4}$  x  $1\frac{1}{4}$ ) bolts with the ( $\frac{1}{4}$  x  $\frac{3}{4}$ ) flat washers supplied (start all of the bolts into the side rail before tightening).
- 6- After riding for about 15 minutes check that your sponson bolts are tight and when you have decided which position best suits your riding style it is recommended that you apply a layer of silicon between the side rails and the sponsons and also apply loctite to the mounting bolts.
- 7- **Regularly check that the sponson fixing bolts are tight.** **Warning:** These sponsons will vastly improve the turning capability of your boat. Take time to get used to them before you attempt any hard cornering

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